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2024



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# ABOUTUS

Formed in 2012 Autopack Ltd is part of the Autopack group which manufacture and distributes packaging and processing machinery to a wide range of markets, catering for all requirements from start up semi-automatic machines to fully integrated multi machine production lines.

The Autopack group has multiple manufacturing sites across Europe and manufacturing partners across the world, with the head office based in Hereford. Our show room, line integration building, after sales, service centre and workshops are also based at our Hereford site.

It's Autopacks aim to help our customers to select the correct equipment to enable them to achieve the results they expect. In this brochure is a selection of both the flexible and rigid packaging machinery we offer. Please contact us for an informal chat about your machine requirements.



# FLEXIBLE PACKAGING MACHINES

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# H O R I Z O N T A L S A C H E T M A C H I N E S



Postpack has been manufacturing automatic horizontal packaging machines for over 50 years, producing a range of simplex and duple sachet machines for the packaging of powder, granules, liquid & paste products, as well as wipes and components.

From a reel of heat sealable material the film is folded into a "V" shape and in intermittent cycles the machine forms, fills and seals the sachet by means of sealing jaws. Filling is done depending on the product type to be filled. At the end of the process sachets are cut in to single or strips of sachets which can be counted, grouped and put into carton boxes.



MH110 Max sachet sizes and speed Single 110mm x 130mm, 100 sachets p/min Duplex 65mm x 130mm, 200 sachets p/min



MH140 Max sachet and speed, Single 140mm x 170mm, 100 sachets p/min Duplex 70mm x 70mm, 200 sachet p/min



MH170 Max sachet and speed Single 170mm x 270mm, 100 sachets p/min Duplex 85mm x 85mm, 200 sachets p/min





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# PRE MADE DOYPACK POUCH MACHINE

MH25 horizontal packaging machine from **POSTPACK** has been designed to work with pre-made, doypacks, pouches and bags. The equipment takes the bags positioned on the infeed conveyor with a gripper, and transfers them to the opening, filling and sealing stations. Finally, the bag is positioned on an exit conveyor belt.

The dosing is dependent on the product to be packed:

- Auger dispenser for powdered products.
- Volumetric doser for granulated products.
- Dosing unit for liquids or pastes.
- Linear or Multihead weighers for large pieces



**MH25** Pouch sizes and max speed Max 250mm x 350mm, 35 packs /min Min 100mm x 100mm, 40 packs/min



# FILM (DOYPACK)MACHINE



MH170FE Pouch sizes and max speed Max 180 mm x 290mm, 40 pouches p/min Min 80mm x 130mm, 60 packs p/min

The Horizontal packaging machines, series MH-170-FE, have been developed for the packaging of powder, granule, liquid and pasty products in 3 or 4 side sealed sachets as well as type doypack (stand up pouches).

Starting from a reel of heat-sealable material, the film is folded into a "W" shape and by intermittent motion, the machine forms the sachets and cuts them individually, after that, they are transported to the opening, filling (2 stations) and sealing station.

### The Horizontal packaging machines, series MH-170-FE, have been developed for the packaging of powder, granule, liquid and pasty products in doypacks (stand up pouches) from film on the roll.



The horizontal packaging machine MH170 FE can be equipped with the accessory to place the ZIPPER in the bags.

- The dosing is dependent on the product to be packed:
- Auger dispenser for powdered products.
- Volumetric doser for granulated products.
- Dosing unit for liquids or pastes.
- Linear or Multihead weighers for large pieces



Technosys has been manufacturing a range of intermittent vertical form fill and seal packaging machines in the UK for over 25 years. The range is capable of producing bags from 50mm – 400mm and up to 80 packs per minute in various pack styles such as pillow, block bottom, gusseted, tape over top, quad seal, Euroslot or carry handle.



C100 Bag size min 50mm x 50mm, max 200mm x 250mm Max Speed 40 packs per min



C200 Bag size min 50mm x 50mm, max 200mm x 350mm" Max Speed 80 packs per min



C300 Bag size min 100mm x 100mm, max 300mm x 400mm Max Speed 50 packs per min

The models start with the multi purpose budget A100 that produces pillow packs while the other machines can produce the above pack styles plus can have ancillary equipment such as coders, labellers, valve applicators, etc put onto the machines to allow additional variable information, re-seal solutions and gas control within the pack.

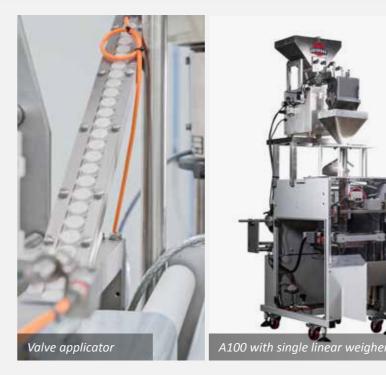


C400 Bag size min 100mm x 100mm, max 400mm x 500mm Max Speed 50 packs per min

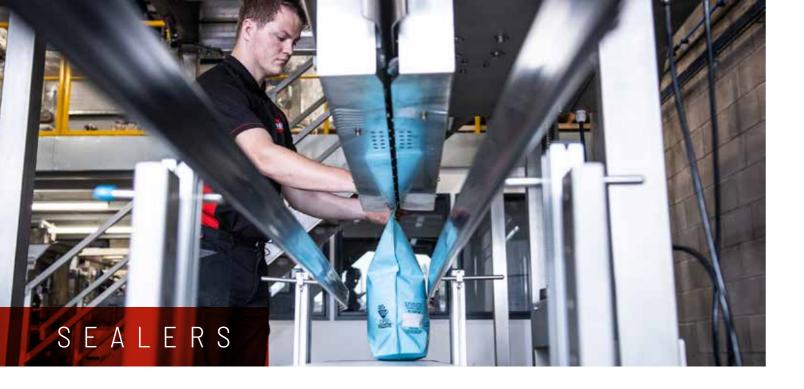
The machines can work with any kind of packaging material, which is suitable for thermal sealing i.e. polypropylene (PP), polyethylene, laminates, coated papers and recyclable films.

All the vffs machines are able to be integrated with powder, liquid and weighing devices the specification of each depends on the product, desired filling range and speed.











### SV30USD

- Left to Right operation as standard (Right to left built to order)
- AISI 304 Stainless Steel
  construction
- 400C temp controller with quick cool down mode
- Motorised height adjustment up & down push button control
- Integrated conveyor for bags up to 15 kg, 550mm high
- Variable speed control (conveyor & sealer synchronised speeds)

### SV30USD-HD

- Left to Right operation as standard (Right to left built to order)
- AISI 304 Stainless Steel
  construction
- Twin 15mm Seal width as standard

### SV30USD-GF

- Gas flushing sealer
- Left to Right operation as standard
- Right to left built to order
- AISI 304 Stainless steel construction
- 400c temp controller with quick cool down mode





- Motorised height adjustment up & down push button control
- Independent conveyor for bags up to 25kg and 1200mm high
- Variable temperature control Cup to 400C temperature controller with quick cool down mode
- Variable speed control (conveyor & sealer synchronised speeds)
- Tiltable conveyor up to 80 degrees
- Variable speed control (conveyor & sealer synchronised)

## STICKPACKS

Vertical stickpack machines are fully automatic, highspeed throughput machines, specially designed for filling stickpacks with powders, granular products and liquids. The machines can work with a wide range of laminates, coated papers and recyclable films. The packs are predominantly used for single dose such as sauces, condiments, sugar, hot beverages and the pharmaceutical market for single dose medicines, creams and ointments. The packs can be individually batch coded and there are a number of optional easy opening features that can be added to the pack. Machines speeds range from 60 per minute up to 500 per minute and from 17mm – 80mm wide.

# ANCILLARY EQUIPMENT AND SYSTEMS

Autopack supply a wide range of ancillary equipment that go to supporting the packaging machines.



Ice lolly machine



Multi-lane Powder Stickpack



Multi-lane Liquid Stickpack



Granular-powder Stickpack



**Printer & Labellers** 









**Elevators & Conveyors** 





Pack Tables



Autopack offer a wide range of Bag in Box machines to cater for any liquid application. From manual cap removal to fully automated decapping, capping and bag feeding, we cater for all budgets and space constraints. Box erecting, box sealing and palletising can be integrated to make a fully automated Bag in Box line.



Eco Fill



Pro Box



Eco Fill Strip



Eco Fill bag Inserter (Aseptic)



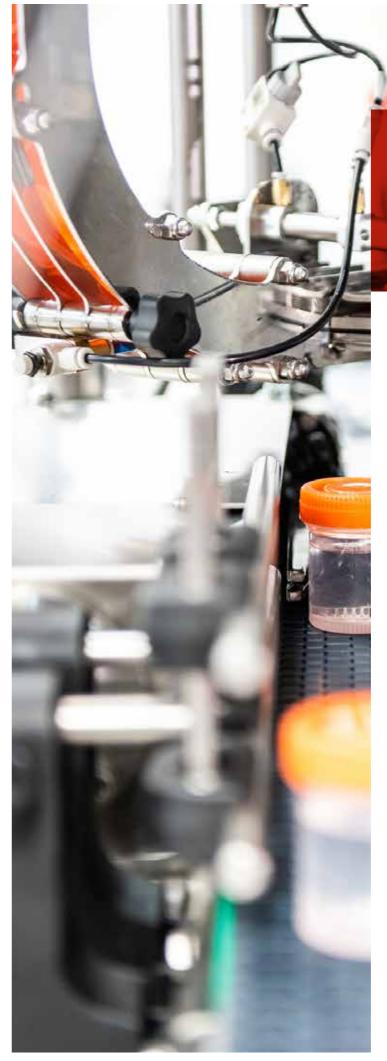
Eco Master Form



Pressurised Vessels



Fully Automatic Bag In Box Line – Case Erector – Filler – Inserter And Case Sealer





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## UNSCRAMBLERS

The range of container handling equipment includes bottle positioners, rinsers, conveyors and depalletisers with turnkey projects covering all types of containers (PET bottle, glass, jars, cans, PET preforms, etc.) The product range is supplied into a wide range of sectors such as: food, cosmetics, pharmaceuticals and beverages.

### Contrak

This new range of rotary machines are designed for sorting all types of round or shaped bottles in PET, HOPE, PP and PVC. Speeds from 60 to 175 cpm. Ensuring that there is an unscrambler that ideally suits the requirements of each customer in food & beverage, personal care, household cleaning and home care. The CONTRAK unscrambler is extremely compact, with the smallest available footprint in the market. It includes a built-in buffering hopper of 550 litre capacity, 1.2m bowl dispenser and fast and tool-less changeover. The ideal entry level unscrambler.



### Rotrak

The ROTRAK Rotary Positioner machines range from Ø1500 to Ø3000 and are designed to handle cylindrical, oval, square or rectangular bottles in Polyethylene, PET or HDPE from small to large bottles reaching productions of up to 18,000 bottles per hour (bph) with virtually any type of format.

Automatically controlled bulk feed hoppers from 500l to 3000l supply the sorting disc at the top of the machine where it moves the bottles into the funnels which orientate them as they fall. The funnels place the bottles onto a vacuum track which stabilises them at high speed onto the filler conveyor. For asymmetrical bottles a bottle orientating system can be installed to feed the filler with the containers in the correct position.

They are Energy efficient due to using a high-pressure blowing fan compared to compressed air to circulate the bottle. The ROTRAK is also a more compact machine compared with traditional unscramblers and change over is simple with no need for special tools and can be changed and in a few minutes.





The efficient handling of empty containers at the beginning of a production line is a critical element and Autopack offer a range of cost effective, efficient, semi-automatic to fully automatic solutions in space saving designs that help maximise line productivity.

The main application of a depalletiser is to extract the empty glass, plastic or metal containers from the pallet, to place them on a conveyor on the packaging line. The depalletisers are designed to use pallets measuring 1000 x 1000mm, 1000 x 1200mm or Euro pallets with a maximum pallet height of 2500mm (pallet included).

There is no limit for different sizes of bottles or different numbers of layers, neither do they require the intervention of a worker to change the format, as each format has its parameters entered on the screen.

Depalletisers can work with flat trays or trays with the covers facing downwards, except the DVI model, which can work with trays with the sides facing up.

The depalletising station consists of an elevator, where the platform is raised to the unloading height. The position of the elevator and its starting/stopping is controlled by an encoder system where each format has its own parameters.





The DVI depalletiser, by vacuum and inliner : A suction head lifts the : The containers are pushed to the entire layer of containers and moves simple conveyor or output aligner. it to the output aligner conveyor.

The containers are transferred to the exit conveyor or the reception hopper, by means of a line to line pusher system or a suction system, depending on the type of bottle.

- When one layer is finished, the layer pad is automatically removed, by a pick and place, and put in the storage area.
- In cases where the pallet is "tall" (up to 2500mm), the exit conveyor is equipped with a "Side Grip" conveyor at the end to move the bottles to the normal working height of the filling lines (1000mm).
- Maximum production: 18,000 BPH.
- Depending on the material, container geometry and speed, we have different types of depalletisers to position containers on the packaging lines and they are adapted to the needs of our customers.

DPI depalletiser, by push and inliner



DPB depalletiser, by push in bulk : The containers are pushed into a large capacity hopper that feeds a bottle positioner.



jars, cans and tins either rotary or side grip with speeds ranging from 2000 to 54,000 containers per hour.

### **Rotary Rinser**



This compact solution for glass, metal or plastic containers, using ionised air, for filling lines in companies producing 3,000 – 4,000 bottles per hour (bph). This machine is easy to incorporate into a line as it is possible to re-use the existing conveyor.

Containers on a conveyor are pushed into a vertical carousel that turns them 360°. When the containers are upside down, the mouth of the container passes over 4 or 5 nozzles and pressurised ionized air generates an internal swirling and expels any particles of dirt, depositing them in a box for collection.

The Rotary rinser has a simple format changeover, requiring less than 5 minutes and no tools.

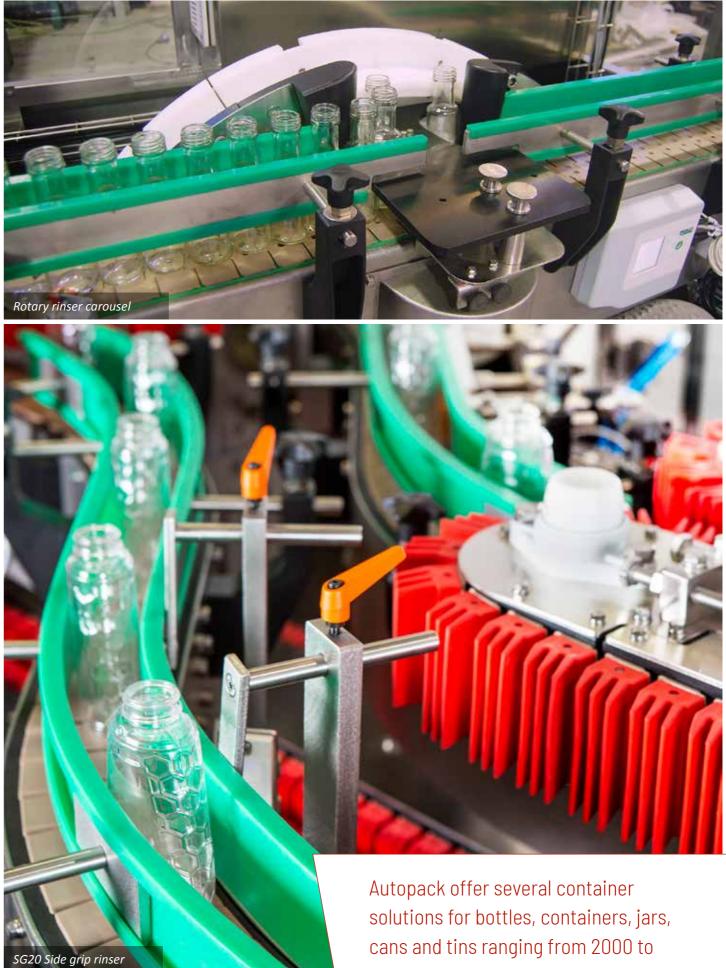
### Side Grip Rinser



The SG10 Side Grip Rinser machine is a compact solution for cylindrical bottles and reaches speeds of up to 10,000 BPH. There are 2 cleaning options, blow and vacuum with ionized compressed air, or blow and vacuum with Ion-rinse. The side-grip holds the empty containers upside down and moves them over a dual ionized air washing system, even if the containers are charged with static electricity particles are removed.

The Side-Grip rinsers SG 20 and 30 are similar in design to the SG 10 but with speeds up to 54,000 BPH. They require no change parts and can be used on any container with format change over made by just adjusting the width of the side-grip either by hand wheel or automatically by servo motors.





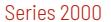
54,000 containers per hour.



If you're looking to make your own bottles and containers on site, Side's range of blow moulding machines offer the most technologically advanced, fastest and most cost-effective machines for your business.

From personal care and home care products to water and beverage bottles and the packaging needs of the edible oils sector, our blow moulding machines deliver precision, speed and reliability. Whether you require a standard automatic blow moulding machine or a customised solution, our advanced technology provides the versatility and performance to elevate your production capabilities. Explore our selection and discover the perfect solution for your needs.







For versatility, the 1002e is at the top of the game. Designed around offering both flexibility and efficiency, even changes in format can be made quickly with little impact on throughput.

### Series 3000



Explore the frontier of blow moulding with SIDE's Series 3000 – machines that sit at the cutting-edge of innovation and efficiency. This series is highlighted by the remarkable 3008e machine, which sets industry standards with its ability to produce up to 18,000 bottles per hour. The Series 3000 combines robust design with technological advancements, offering a range of machines that leads in productivity without sacrificing quality. Whether it's enhancing throughput or optimising energy use, the Series 3000 is designed to propel your production into new territory, both in efficiency and control. Experience unparalleled control with Autopack's tailored integration, ensuring your setup meets industry-leading standards.

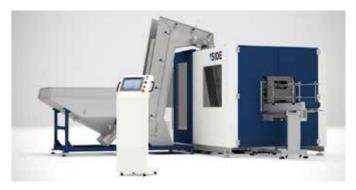


## Series XL



Introducing the Series XL from SIDE: A powerhouse series of precision-engineered blow moulding machines designed for massive container capacities of up to 50 litres. Perfectly crafted by the experts at SIDE to handle the complexities of very large-scale production, Series XL machines combine cutting-edge technology and customisation options to meet the high demands of large container manufacturing. The 5001e XL blow moulding machine is recognised for its robust performance at 950 CPH and features bespoke adjustment capabilities to allow for customised packaging solutions. Series XL is your partner in tackling big production challenges with unparalleled ease and efficiency.

### Series XXL



Series XXL by SIDE is engineered to dominate in the production of extra-large formats, providing solutions for the most demanding packaging sizes. From handling largevolume PET containers like the impressive 50-litre capacity models to integrating advanced features for your bespoke requirements, Series XXL machines stand out for their robustness and versatility. These machines are particularly suited for industries where large, returnable and stackable packaging formats are essential, ensuring efficiency and reliability at every scale of operation. Discover how Autopack enhances your capabilities with Series XXL, facilitating superior-scale operations and precise customisation to meet your unique production demands.



The Autopack range of semi and automatic liquid fillers have been designed to be operator friendly with all parts of the filler being able to be removed easily and quickly with no tools. Semi to fully automatic machines makes them ideal for small to large volume producers liquid and semiliquid products into virtually any container, bags and pouches. With various options from all pneumatic, part pneumatic and part servo motor or all servo motor control along with the filling nozzles which are available in static part or full dive. Different width and lengths of conveyor, nozzles, tanks and agitators can be provided.

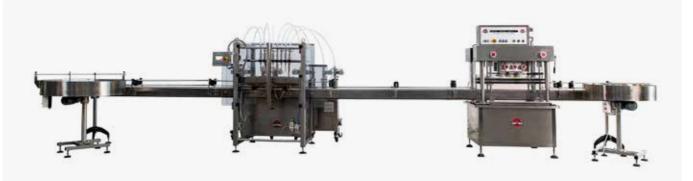
The A4 range of Autopack semi and automatic fillers have been designed to be operator friendly with all parts of the filler being able to be removed easily and quickly with no tools. Semi to fully automatic machines makes them ideal for small to medium volume producers filling liquid and semiliquid products into virtually any bottle, container, bag or pouch. With various options from all pneumatic, part pneumatic and part servo motor or all servo motor control along with the filling nozzles which are available in static, part or full dive. Different width and lengths of conveyor, nozzles, tanks and agitators can be provided.



A8 8 Head Filler 50 -1000ml



A4 4 Head filler 50 - 1000ml, 250ml - 5000ml



Inline filler and cap tightener



A1000 Single Head Filler 50ml -1000ml

The Autopack range of semi and automatic liquid fillers have been designed to be operator friendly with all parts of the filler being able to be removed easily and quickly with no tools. Semi to fully automatic machines makes them ideal for small to large volume producers filling liquid and semi-liquid products into virtually any container, bag and pouch.





A12 12 Head filler 50 – 1000ml



# DEPOSITORS

The F range of Semi automatic and fully automatic hygienic depositors have been designed to be operator friendly with all parts of the filler being able to be removed easily and quickly with no tools. Ideal for small to large food producers

of hot or cold liquid, semi-liquid and suspended solid products into virtually any container, bag or pouch. The machines have been designed to cope with the tough realities of a working in a wet environment with the machine being 100% wash down.

With various control options available from all pneumatic, part pneumatic and part servo motor or all servo motor control along with the filling nozzles which are available in static part or full dive. Different widths and lengths of conveyor,





**F1 Single Depositor** 



F4 4 Head Depositor

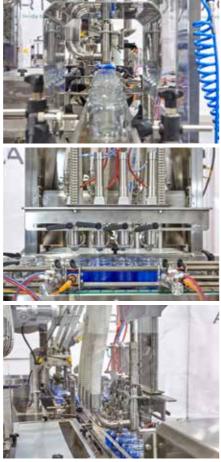


F2 Twin Depositor



F12 12 Head Depositor









F8 8 Head Depositor



F8/12 D Duplex Depositors

# <u>SEMIAUTOMATIC</u> WEIGHERS AND FILLERS

### Linear Weighers

A linear weighing machine is used to accurately measure and dispense precise amounts of product into packaging containers whether they are bags, bottles or boxes. They typically consist of a series of weigh hoppers, or buckets, that are filled with the products to be dispensed. The hoppers have load cells which measure the weight of the product within the hopper and are connected to control systems which open and close discharge gates or chutes to release the product into packing containers.



Single Head weighers 4.5 - 15litre weigh buckets



Volumetric and weight controlled Powder Auger fillers 1g – 25kg



Four head weighers 0.5 - 3.0 litre weigh buckets

### Powder Auger Filler

A semi-automatic powder filling machine is designed to partially automate the process of filling and dispensing dry powders and granules into sachets, pouches, bags, boxes or other forms of container. Unlike automatic machines, which are completely automated, semiautomatic machines require some level of manual input and operation. For example, an employee may need to manually present containers, pouches etc into the machine, adjust the filling amount, and start and stop the filling process. Additionally, the auger or screw feeder that dispenses the product is usually operated by a foot pedal or is handswitch operated by the employee controlling the filling process.



# SEMI AUTOMATIC DEPOSITORS

A depositor machine is a piece of equipment that is used in the food industry to deposit precise amounts of liquid or semi-solid food products into containers, such as jars, cups, trays or moulds. The machine is designed to fill the containers accurately and efficiently with the desired amount of product, which can range from thick pastes to thin liquids. Frequently used for batters, doughs, fillings, sauces, creams and more.





Low level topping depositor Large particulate filling nozzle



Liquid and Cream fillers 70ml -5000ml

Low level depositor and hopper



**Hopper stirrer** 



# EQUIPMENT



**RP16** Automatic container filler

## Automatic Powder Machines

This type of machine is designed to automatically fill and dispense dry powders and granules into bottles, jars, pouches or bags. They auger is mounted on a height adjustable pedestal to allow for different tooling heights of which the screw feeder accurately measures and dispenses a precise amount of powder into any vertical form fill seal (VFFS), pouch, Doypack sachet, sachet and stick pack. The dispenser is driven by a motor that rotates it at a constant speed, while a control system regulates the amount of powder dispensed by adjusting the speed and duration of the auger rotation. These machines are highly automated and can be programmed to fill a wide range of container shapes and sizes with different types of powder.



Automatic scoop inserter



**Duplex Powder filler for sachet machines** 



### Linear Weighers

A linear weighing machine is used to accurately measure and dispense precise amounts of product into packaging containers whether they are bags, bottles or boxes. They typically consist of a series of weigh hoppers, or buckets, that are filled with the products to be dispensed. The hoppers have load cells which measure the weight of the product within the hopper and are connected to control systems which open and close discharge gates or chutes to release the product into packing containers.



Twin 4.5L weigh bucket



Twin 15L weigh bucket







10 Head **Standard Weigher** 

14 Head **Standard Weigher** 



4 head 3 litre weigh bucket



4 head 0.5L weigh bucket

## Multihead weighers

The weighers come in a range of sizes with between 10 and 32 weighing heads which work in unison to accurately weigh out the required amounts of product into bags, boxes and containers. The weighers come in different finishes of stainless steel, dimpled, PTFE coated and plastic finishes along with varied angles of the chutes and trays. The weigher will be customised to give the optimum performance of speed and accuracy depending on the products and how they move through the weigher. Multihead weighers are normally integrated into automatic packaging lines because of the speed at which they operate, but they can be used as semi-automatic machines as well.



14 Head **Mini Weigher** 



10 Head 60° Weigher



Automatic steam sealers are designed to seal glass or PET bottles and jars with a twist seal. The cappers are state of the art combining robust construction and simple ergonomic ease of use, allowing access to all parts of the machine for adjustment and cleaning to give a reliable hygienic production machine.

- OX technology can reach vacuum levels 5000 times higher than traditional steam systems, from 500 mbar to 0.1 mbar. Improving the preservation and quality of the product.
- OX technology the closing is 100 times higher compared to traditional jar cappers with greater reliability and false closures
- Now it is possible to pack without a covering liquid so flavours and natural properties are maintained, plus reducing costs.

### OX Range





OX/1 Semi Automatic steam free vacuum capper up to 500 c/p/h

OX/2 Automatic steam free vacuum capper up to 600 c/p/h

OXYNEG<sup>®</sup> is the new twist seal technology just launched by AYRTAC<sup>®</sup>. With OXYNEG<sup>®</sup>, it is now possible for the first time to control the vacuum parameters inside the container, adapting them to each of our containers and products with out the use of steam.



## MC Range



MC50 Steam vacuum capper for up to 75 c/p/m



MC100 Steam vacuum capper for up to 120 c/p/m



MC200 Steam vacuum capper for up to 200 c/p/m



MC300 Steam vacuum capper for up to 300 c/p/m



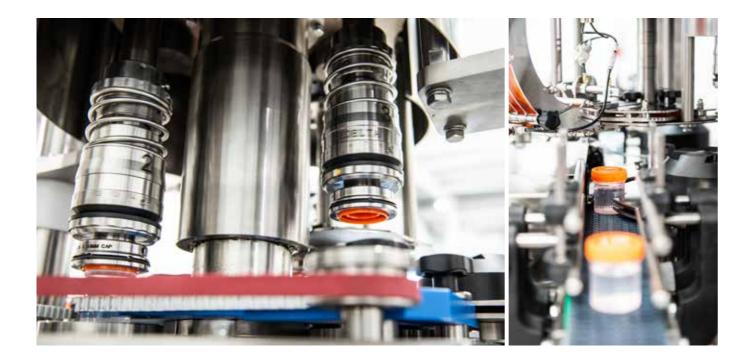
MC500 Steam vacuum capper for up to 500 c/p/m



OX/3 Automatic steam free vacuum capper 2200 c/p/h

# ROTARY CAPPING MACHINES

Tedelta manufacture the complete range of capping technology including magnetic screw capping, hysteresis screw capping, servo cappers, ROPP, push on over caps, push in caps, pumps and trigger caps. The machinery can be supplied as a free standing capping machine or a turret mounted on a monobloc. The speed of the Tedelta capping machines range from range from 1,200 caps per hour up to 60,000 caps per hour.







**Automatic Rotary Direct Pick Capping Machine** 

**Pick Capping Machine** 





**Automatic Rotary Pick and** Place Capping Machine





**Rotary Capping Turret Machine** With Pick & Place System

**Capping Machines For Pumps & Triggers** 







**Rotary Capping Machine With Pick Off System** 



**Bottle Capping Machine With** Double Pick & Place System



**Rotary Capping Machine Duplex Monoblock** 



Semi Automatic Benchtop **Capping Machine** 

Quality capping machines with quick tool free



Working in association with our partners we provide a compact range of Rinser, Filler and Capper Monobloc's that can deliver between 2400 and 60,000 containers an hour

Our rotary rinsers can be customized to treat your containers with a variety of media including sterile air, sterile water, chemical or detergent dosing all with the option to recirculate and filter. Multiple channels can be used for rinsing with a detergent then final rinsing with sterile water.

Our filling technology includes volumetric (both piston and flow meter), isobaric level filling, gravity, low and high vacuum. With this range of technology we can rinse, fill and cap all types of product including personal care, home care, chemical, water, beer, wine, spirits, edible oil and food markets. All our monobloc fillers have an automated valve skid allowing the fillers, tanks and pipe work to be cleaned with an automatic CIP system.

Our cappers can be supplied as a single head or rotary turrets with multiple heads. The capping head range includes magnetic clutch, hysteresis, ROPP, push on and servo technology giving us the flexibility to handle any type of screw, pilfer or push on closure including triggers and pumps.



Piston filler, and double capper



Rinser, flow meter filler and capper







Bottles supplied by ait conveyor into the Isobaric filler and capper



Autopack supplies complete turnkey line solutions including air conveyors, mixing and holding tanks, CIP sets, carbonators along the associated pumps and conveyors, see page 39 for an example.

Rinser, gravity filler and capper

# MONOBLOCK DEPOSITOR / FILLER

The Autopack Monoblock system reduces the space required for low to medium filling and capping operations.

Incorporating 1 or 2 filling heads with an automatic capping head on the same rotary star wheel reduces space, set up time and clean down. The monoblock is designed to run bottles, jars and containers in glass, plastic and metal with screw on, push on and ROPP caps. Filling and capping of up to 35-40 per containers per minute can be achieved with 2 filling range options from 5ml to 250ml and 50ml to 1000ml. The machine can be also blocked to a pre filling rinser and post filling labeller if required.





The GMG range of rotary and linear labellers cover all container, bottle and jar possibilities in speed, shape and industry.



Front & Back With Wrap Labeller





**Rotary labeller for** self-adhesive labels

Self-adhesive linear labeller





Rotary hot melt labeller

Cold glue rotary labeller



Full Wrap Around Labeller



K2 hot melt linear labeller



**Tamper Evident With Wrap Around** 

# END OF LINE

Autopacks end-of-line equipment consists of box erectors, box packers, case sealers, palletisers and pallet wrappers. There is a solution for any box size, both fully automatic and semiautomatic, with different board grades, tapes, adhesives, labelling and pallet configurations.



Semi Auto Case Sealers



**Automatic Case Sealers** 



**Case Erectors** 



**Case Packers** 



Semi Auto Pallet Wrappers



**Automatic Pallet Wrappers** 



**4 Axis Palletisers** 



**Robot Palletiseers** 



# BUCKET MACHINERY

Autopack supply a range of bucket machinery to suit all needs. Whether you need sealing, lidding, empty bucket handling or more, we have the perfect tub machinery for your application with an industry-leading range complimented by a wide selection of ancillary services





**Bucket Denester** 

Dosing

As a modular system it is possible to create your perfect bucket line. This can consist of - Bucket Denester, Bucket Sealer, Dosing Valve, Lid Denester and Lid Pressing Roller with each items be able to be added later if required.



Film sealing



Lidding



Press on lid



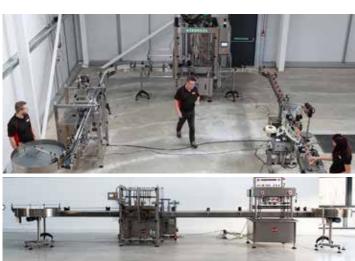
### Complete Production Lines and Systems

With our own team of designers and project managers Autopack can help design your next production and packing line, working tightly with our customers from the initial free consultancy, through to final commissioning.

Equipment can be a combination of new and or integrating existing equipment with a range of process control options, all managed by Autopack taking on the responsibility of delivering the customers expectations.

### Project Management

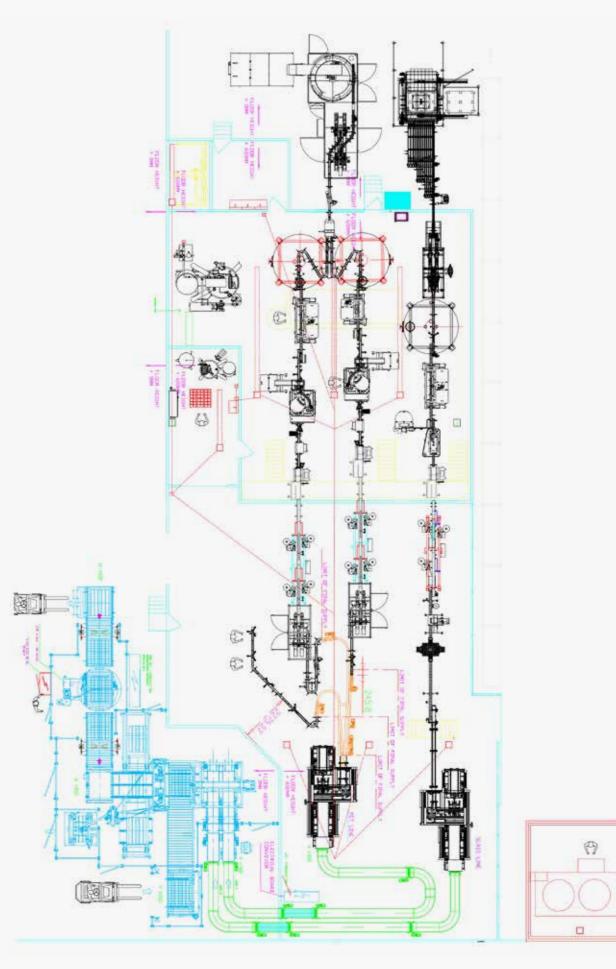
Our own team of designers and project managers at Autopack can help design your next production and packing line, working tightly with our customers from the initial free consultancy, through final commissioning. Equipment can be a combination of new and or integrating existing equipment with a range of process control options, all managed by Autopack taking on the responsibility of delivering the customers expectations.



Autopack glass jar and PET bottle filling lines including depalletisers, unscramblers, rinsers, inverters, fillers, labellers, induction sealers, check weighers, tamper evident sealer, collating and buffer conveyors integrated with packers, palletisers and stretch wrappers. Planned and managed by the Autopack project team installed and supported by the Autopack after sales team.



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Autopack has its own team of installation and service engineers as well as utilising a wealth of local specialised engineering and electrical companies which allows us to offer a wide range of services both in installation and after sales.

Our service centre situated in its own building with a dedicated service and after sales team. This is the base for our team of service engineers with a large repair workshop and well stocked spares department allowing us to rapidly respond to our customer needs. The centre also encompasses a training room that allows us to offer customers pretraining of new operators or engineers on the maintenance of the machines.

### Change Parts

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We supply change parts for all the machines enabling customers to maximise the use of their equipment for years to come and by only selling the original manufacturers change parts it will give you peace of mind in reliability and performance.

### Service Contracts and Parts



Autopack also offer service contracts to extend the life of your machinery we have supplied. We have several options so please get in touch for a quote. Alongside this we hold an extensive range of spares at our Hereford service centre and can supply further parts from our principals.

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