



packaging **paper & board converting**

p&b converting

water-based **adhesives** for

paper & board converting applications

Experience performance
from our **water-based adhesives**
for **laminating applications**

○ waxes adhesives coatings

 **paramelt**
experience. performance.

Paramelt offers a wide range of products for the gluing of cardboard boxes, from small varnished paperboard folding cartons to big kraft- or testliner corrugated board boxes. The variety in qualities of glue we offer reflects the wide array of board types and application methods used in this industry.



	Product	Type	Colour	Solid Content* (%)	Viscosity** @20°C (mPa.s)	Application	Description
Homopolymer-based products	Latyl P 50 B	PVAc	White	48	1000	Contactless Nozzle	Homopolymer-based adhesive, suitable for Matron contactless nozzle system. Fast setting time.
	Enziflex K 6750 V40	PVAc	White	32	4000	Nozzle / Roller	Homopolymer-based adhesive. All around product, normal paper and board qualities. Slow setting time. Suitable for multi-beam nozzles.
	Enziflex K 6266	PVAc	White	V10: 35 V30: 39	V10: 1000 V30: 3000	Nozzle / Roller	Homopolymer-based adhesive. Normal (solid) board qualities. Medium setting time.
	Enziflex K 6430 V20	PVAc	White	46	2000	Nozzle / Roller	Homopolymer-based adhesive with improved water resistance. Normal (solid) board qualities.
	Latyl PZ 53	PVAc	White	50	2400	Nozzle / Roller	Homopolymer-based adhesive for normal and heavy board qualities. Suitable for American folding boxes. Fast setting time.
Copolymer-based products	Enziflex K 6535 (B) (F)	VAE	White	51	800	Contactless Nozzle	Copolymer-based adhesive for normal and coated paper and board qualities. Exists in blue color or for UV detection. Certified for HHS nozzle system. Faster setting time.
	Enziflex K 6511	VAE-Acryl	White	55	2000	Segments	Terpolymer-based adhesive suitable for patching windows on boxes.
	Latyl P 608 A	VAE	White	55	3300	Nozzle / Roller	Copolymer-based adhesive for coated and / or varnished paper and board qualities. Fast setting time.
	Enziflex K 6688	VAE	White	58	7500	Roller / Segment	Copolymer-based adhesive for the adhesion of coated or varnished paper and board qualities. Fast setting time.

*Dry solids measured according to ISO 3251, for detailed information refer to the TDS.

**Viscosity measured according to ISO 2555 ("Brookfield"), for detailed information refer to the TDS.

Paramelt B.V.

Costerstraat 18
1704 RJ Heerhugowaard
The Netherlands
t +31 72 57 50 600

Paramelt Veendam B.V.

Adriaan Tripweg 25
9641 KN Veendam
The Netherlands
t +31 59 86 62 500

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