

CASE STUDY: TAMPER EVIDENT SLEEVING PHARMACEUTICAL PRODUCTS

Full Tamper Evident Sleeving of Small Pharmaceutical Products

A pharmaceutical company needs full-height tamper evident sleeves on nasal sprays that run at speeds of 400 containers per minute. The sleeves not only need to secure the caps at the top of the spray assembly, they also must prevent the plunger from being compressed and activated.

CHALLENGE:

The film needs to shrink over unusually shaped flanges and finger tabs without breaking the perforation LIBAYS WOJUBIN SEALED FOR SAFET LIBAYS WOJUBIN SEALED FOR SAFET SEALED FOR SAFET LIBAYS WOJUBINS SEALED FOR SAFET



CHALLENGE:

The film needs to shrink to fit around an extremely small diameter

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Containers have a small base and heavy cap assembly, which are unstable at high speeds

CHALLENGE:

Customer wants every bottle inspected for the presence and proper positioning of the sleeve and film splice

SOLUTION:

- PDC's Model 90-E Shrinksealer and 2 Dual Zone RAD and KRC series shrink tunnels
- Zero-Downtime Auto Splicer for automatically changing rolls of film
- Vacuum Conveyor to ensure stability of containers
- Vision Inspection / Rejection System

